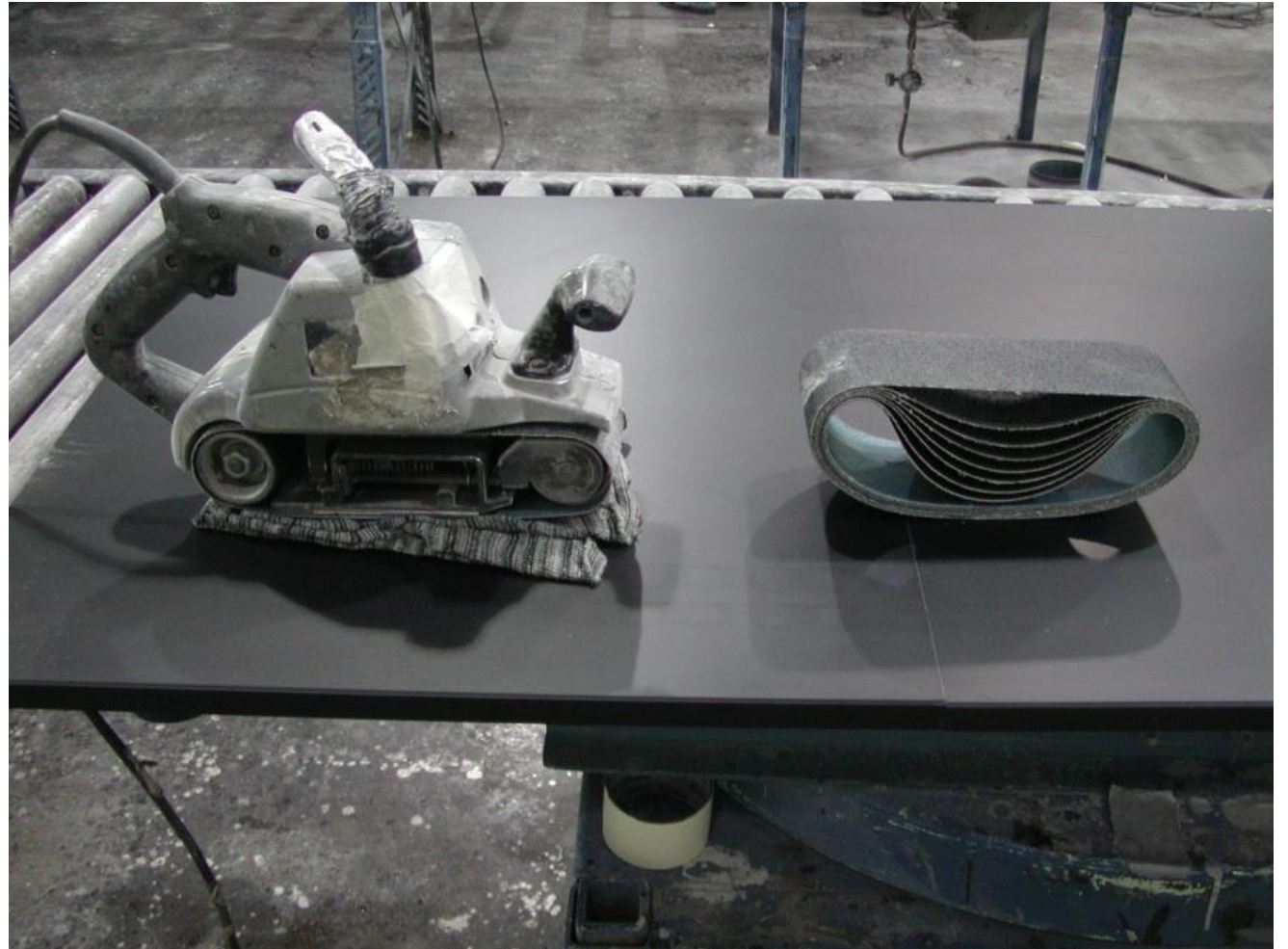


Feathering Procedure for Islands

ITEMS NEEDED

- PORTER CABLE BELT SANDER
- 50 AND 100 GRIT SANDING BELTS
- DURCON EDGE PAINTING KIT



- THIS IS A PICTURE BEFORE THE FEATHERING





-
- USING A PIECE OF TAPE MASK OFF AREA THAT WILL REQUIRE FEATHERING



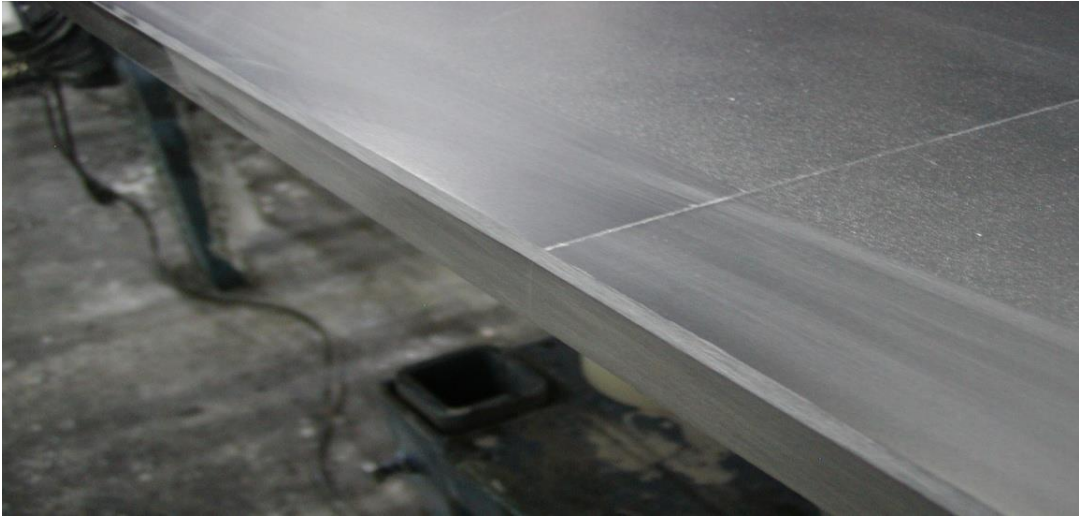
- USE YOUR SANDER IN A VERTICAL POSITION WITH A 50 GRIT SAND BELT AND SAND DOWN THE OVERHANGING EDGE



-
- ONCE THE PIECES HAVE BEEN FEATHERED REMOVE THE TAPE



-
- IN A HORIZONTAL POSITION SAND THE EDGE WITH A 100 GRIT SANDBELT. SAND THE BEVEL AND MAKE IT EVEN ALL THE WAY THROUGH. ALSO BE SURE NOT TO APPLY TOO MUCH PRESSURE BECAUSE YOU WILL DIG INTO THE MATERIAL



- THIS IS WHAT THE FINISHED EDGE PROFILE SHOULD LOOK LIKE AFTER THE FEATHERING



-
- AFTER SANDING PAINT THE EDGE WITH THE DURCON EDGE PAINT KIT. BE SURE TO READ INSTRUCTIONS FOR MIXING, APPLYING, AND REMOVAL OF EDGE PAINT



- THIS IS WHAT THE FINISHED PRODUCT SHOULD LOOK LIKE