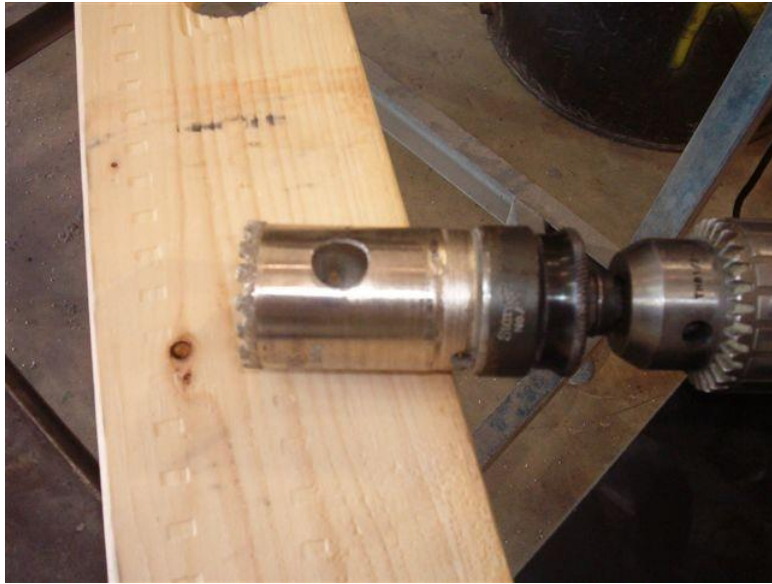


Hole Cutting Instructions



Equipment needed

- Commercial grade power hand drill
- Diamond tipped hole saw
- Jig
- C clamps

- Jig: Cut hole in piece with hole-saw designed to cut wood. The hole needs to be same diameter as hole to be cut in top.
- Measure x and y axes and mark at desired hole location



- Place jig on top and center jig in desired location



- Clamp jig in place



- Use pilot hole in jig to steady the power drill





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- Drill hole and remove jig