

Sanding Under Mount Sink Cut Out



Items needed to sand sink cut out

- Electric or cordless drill
- Mandrill
- 100 grit sanding drums



- Place mandrill against unfinished edge and start removing all the lines that were left from the router.



- This is what the sink should look like after sanding.





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- After sanding the side break the bottom edge $1/16$. Then put a bevel on the top $1/8$.

After sanding the sink paint the edges using the instructions below.

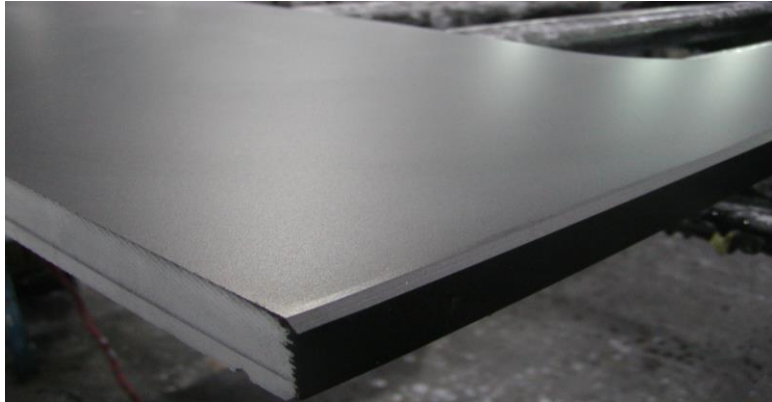
- **Epoxy Edge paint mixing instructions**

- Pour the Resin (Part A) into quart mix can
- Pour the Catalyst (Part B) into the quart mix can
- Using empty bottle, add 2 bottles of **LACQUER** thinner, purchased locally.
- Add Pigment @ ~ 20% of total mixture and stir.
- Example: 20% of 16 oz. ≈ 4 oz. of pigment
- Mix well.
- **NOTE:** Add/reduce lacquer thinner to extend/reduce pot life

- **APPLICATION**

- Using the rags provided, apply mixture to edge to be painted with one of the rags.
- Immediately wipe off using a clean, dry rag.
- Paint only small sections at a time as painting larger sections may cause the paint to dry prior to wiping off the excess.
- Do not let the paint drip or set.
- Edge Paint is “Tack Free” after one hour.
- No lacquer thinner should be applied by rag or other means to edge or cutout before applying the edge paint as this reduces performance of the epoxy edge paint





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- In most cases there will be some access paint left on the surface of the top be sure to wipe it off. You can remove the access paint using lacquer thinner.