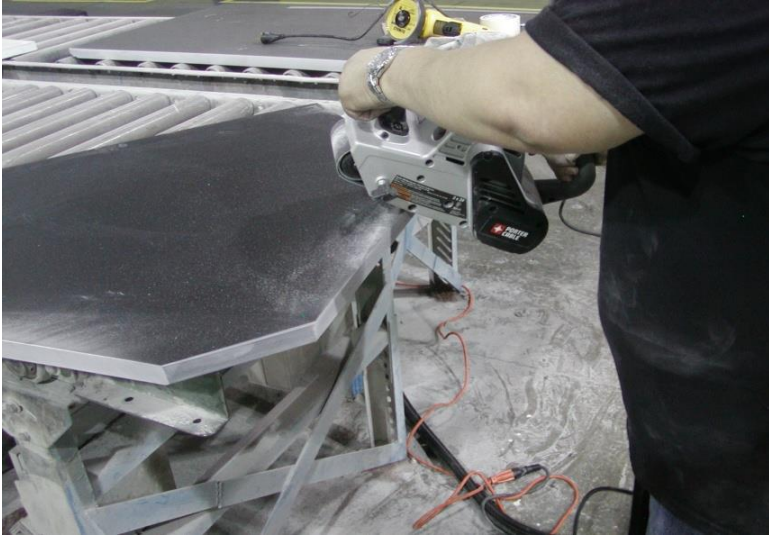


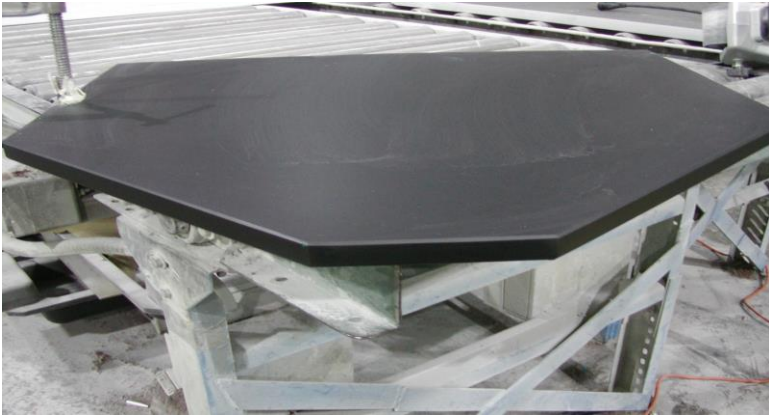
Edge Finishing & Edge Painting



- Sand the edge using a Porter Cable/Belt Sander and 100 grit sand belts. IN A HORIZONTAL POSITION SAND THE EDGE WITH A 100 GRIT SANDBELT. Be sure to wear dust mask when sanding



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- After sanding the edge tilt the sander and break the bottom edge usually 1/8" edge break. Than repeat the process on the top edge. Be sure not to apply to much pressure or the belt may dig into the material.



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- Than after the edge has been sanded proceed to paint the edges that have been sanded. Make sure you follow Epoxy Edge Paint Mixing Instructions below.

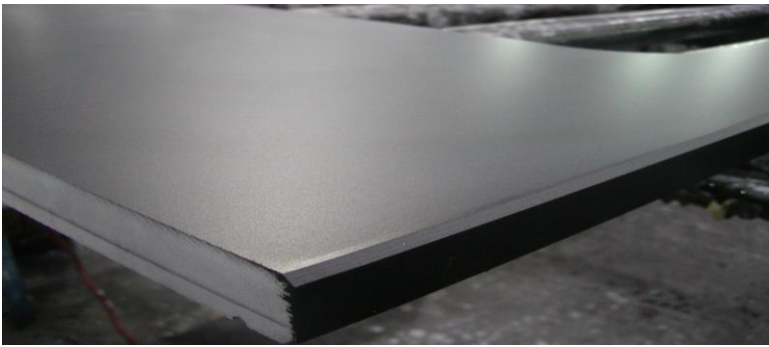


- **Epoxy Edge Paint Mixing instructions**

- Pour the Resin (Part A) into quart mix can
- Pour the Catalyst (Part B) into the quart mix can
- Using empty bottle, add 2 bottles of **LACQUER** thinner, purchased locally.
- Add Pigment @ ~ 20% of total mixture and stir.
- Example: 20% of 16 oz. ≈ 4 oz. of pigment
- Mix well.
- **NOTE:** Add/reduce lacquer thinner to extend/reduce pot life

- **APPLICATION**

- Using the rags provided, apply mixture to edge to be painted with one of the rags.
- Immediately wipe off using a clean, dry rag.
- Paint only small sections at a time as painting larger sections may cause the paint to dry prior to wiping off the excess.
- Do not let the paint drip or set.
- Edge Paint is “Tack Free” after one hour.
- No lacquer thinner should be applied by rag or other means to edge or cutout before applying the edge paint as this reduces performance of the epoxy edge paint



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- In most cases a small amount of paint will get on the surface of the counter top after painting the edge. Be sure to remove excess paint from top surface using a rag with lacquer thinner. In doing so be sure not **to** remove paint from beveled edge.